

## 123\_E61\_1303

## Awake my beauty serum

### Claims:

Improves skin thickness  
Reduces inflammations  
Reduces wrinkles and fine lines  
Boosts hydration  
Minimizes puffy eyes and dark circles  
Minimizes photo-aging

Phase	Ingredient (our mat. no. in brackets)	INCI	Supplier	Dosage [%]
A	Deionised Water	Aqua	/	69,60
	Glycerin DAB 10, GMO-free	Glycerin	Oleo Cremer GmbH & Co. KG	12,00
	Hydrolite <sup>®</sup> 5	Pentylene Glycol	Symrise	2,95
	Dermosoft <sup>®</sup> GMCY	Glyceryl Caprylate	Evonik	0,20
B	Deionised Water	Aqua	/	10,00
	<b>SIG 1191 (Isoprenylcysteine-3) (7320)</b>	<b>Acetylglutaminoyl Farnesylcysteine</b>	<b>Selco</b>	<b>0,25</b>
C	<b>Hyaluronic Acid Solution Triple 1.5% (3300)</b>	<b>Aqua, Sodium Hyaluronate</b>	<b>GfN</b>	<b>5,00</b>
	Citric Acid Solution (10% in water)	Aqua, Citric Acid	/	q.s.
				100,00

### Production Process:

1. Heat phase A up to 70°C under stirring (paddle-mixer).
2. Phase B: disperse SIG 1191 in water until you get a homogeneous mixture and add to phase A.
3. Cool down under stirring (paddle-mixer).
4. Add phase C to phase A/B and stir until the mixture is homogeneous.
5. Cool down to room temperature under stirring (paddle-mixer).
6. Adjust pH ~ 6,5 with citric acid solution (10%) if necessary.

### Specification Values:

Appearance: opaque, viscous gel  
pH-value: 5,5 – 6,5  
Stability: in test  
Microbiology: proven

### Disclaimer :

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